珠海三泰克科技有限公司

San Technology (Zhuhai) Co., Ltd.

SPECIFICATION
FOR
LCD Module

Customer P/N:

Santek P/N: ST1560B3-RSMLW-C

DOC. Revision: RS01

Customer Approval:

	SIGNATURE	DATE
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Document Revision History

Version	Revise Date	Description	Changed by
RS01	2019-08-30	First issue	Caihua

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1.General Description

1.1 Introduction

ST1560B3-RSMLW-C V8.0 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 15.6 inch diagonally measured active area with Full-HD resolutions (1920 horizontal by 1080 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display· 1073.7M(8bit+FRC) colors and color gamut 95% sRGB .The TFT-LCD panel used for this module is a low reflection and higher color type. Therefore, this module is suitable for Notebook PC. The LED driver for back-light driving is built in this model. All input signals are eDP1.4 interface compatible.

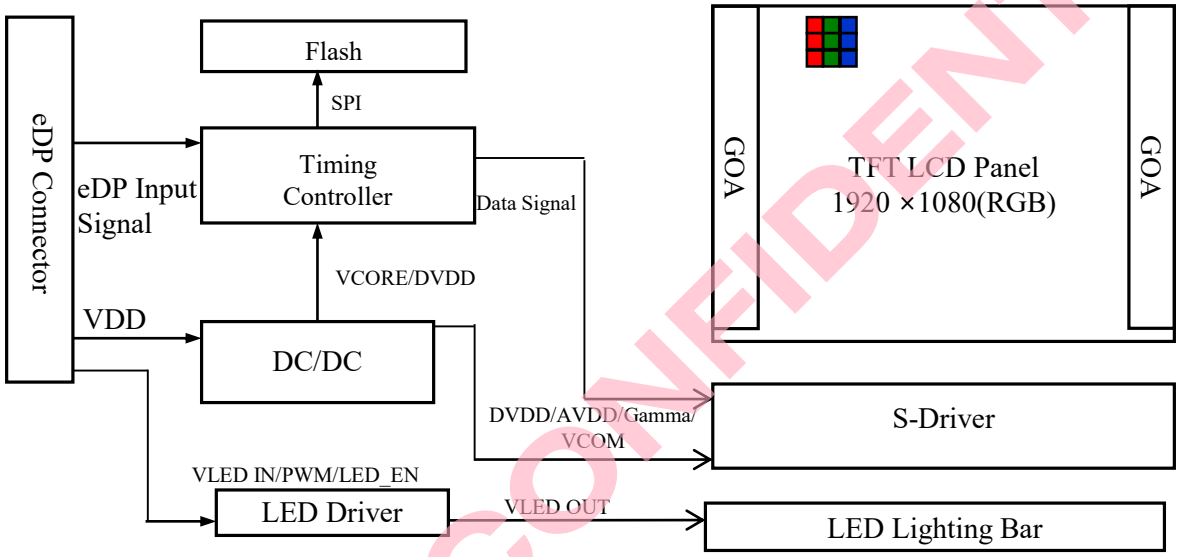


Figure 1. Drive Architecture

1.2 Features

- 2 lane eDP interface with 2.7Gbps link rates
- Thin and light weight
- 1073.7M(8bit+FRC) color depth, color gamut 95%sRGB
- Single LED lighting bar (Bottom side/Horizontal Direction)
- Data enable signal mode
- Side mounting frame
- Green product (RoHS & Halogen free product)
- On board LED driving circuit
- Low driving voltage and low power consumption
- On board EDID chip
- Adjust backlight brightness with DC mode
- DPCD Version 1.4
- Function：CABC/BIST/FRC/HDR

1.3 Application

● Notebook PC (Wide type)

1.4 General Specification

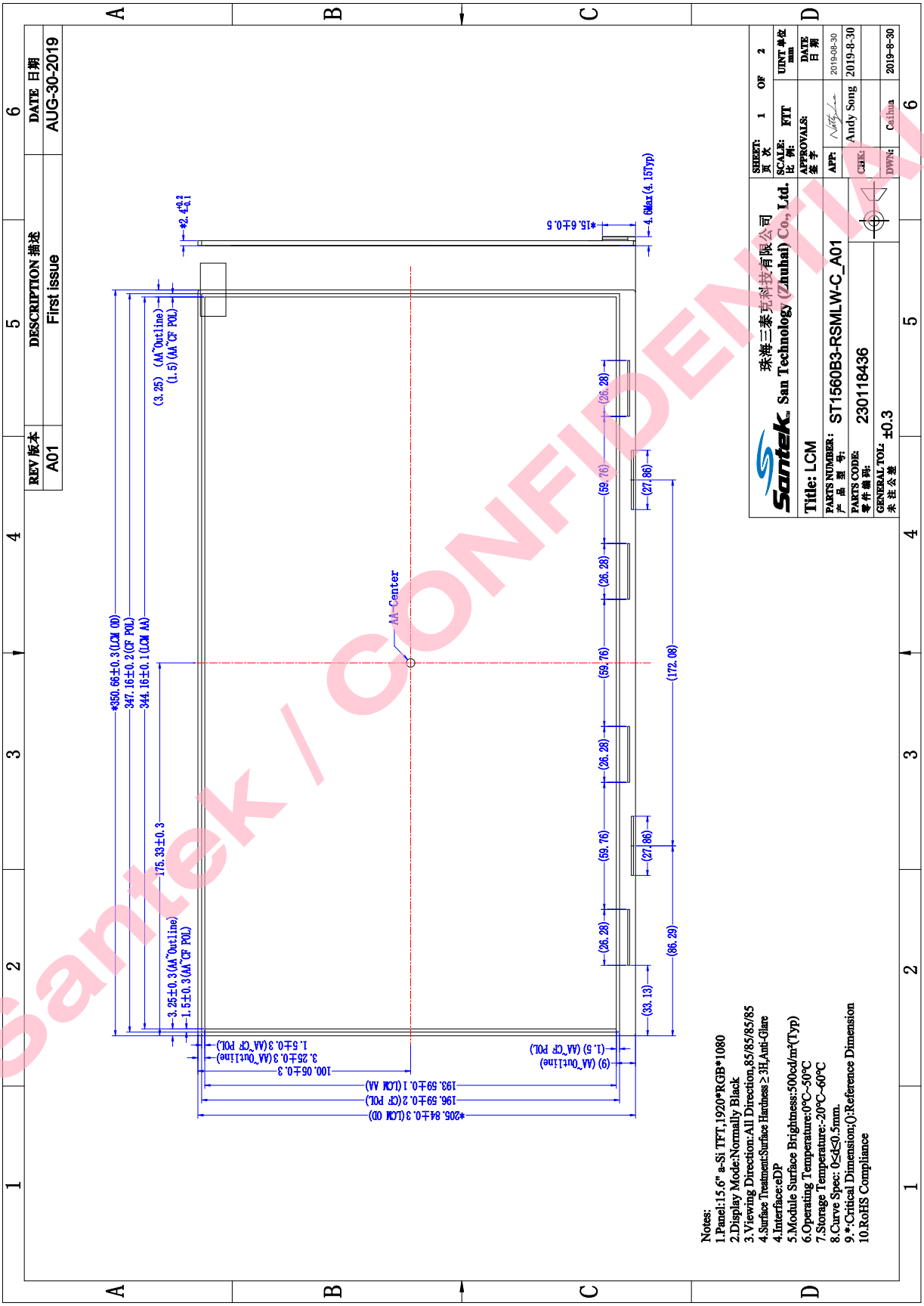
The followings are general specifications at the model NV156FHM-N52 V8.0 . (listed in Table 1)

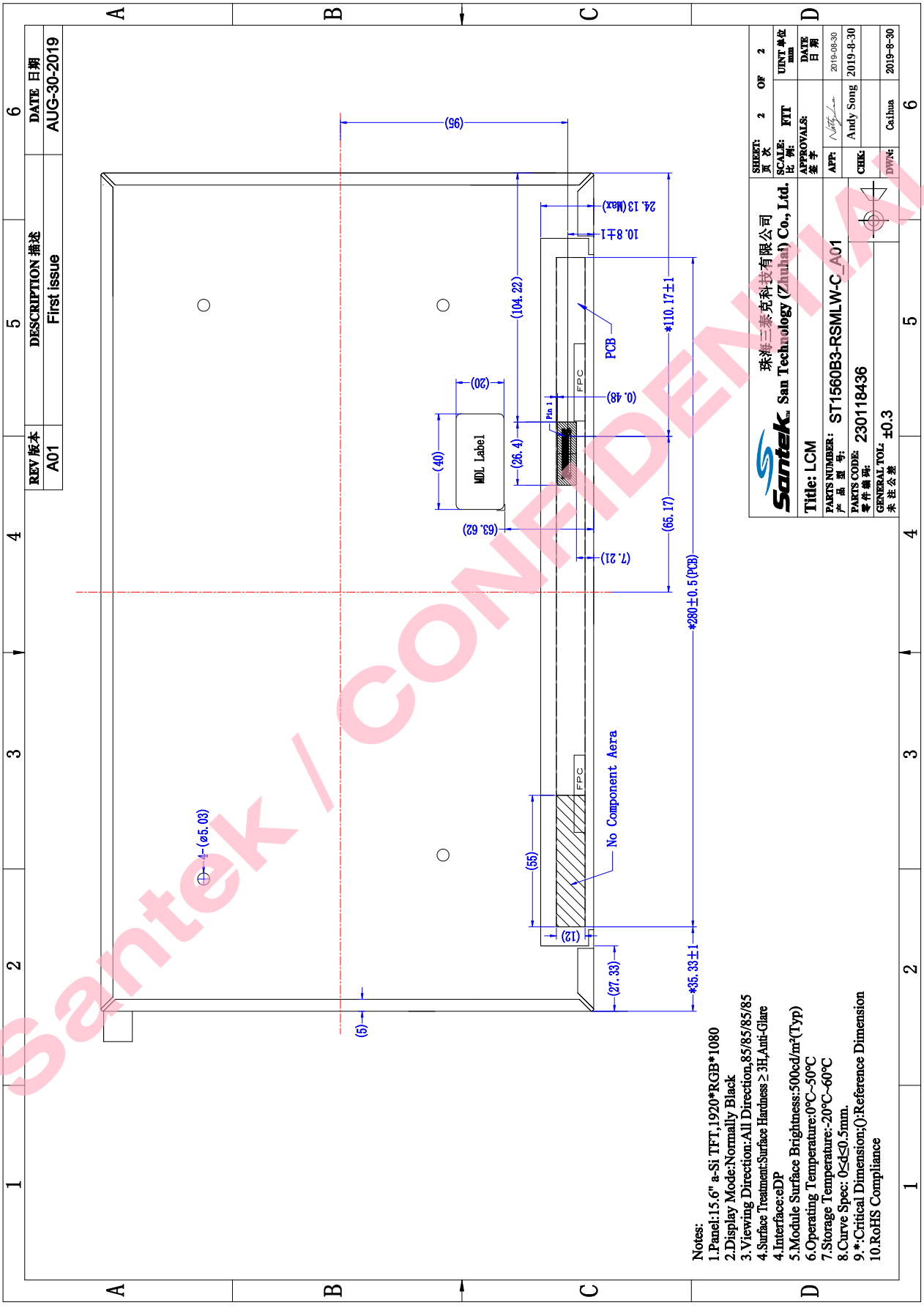
<Table 1. General Specifications>

Parameter	Specification	Unit	Remarks
Active area	344.16(H) ×193.59(V)	mm	
Number of pixels	1920(H) ×1080 (V)	pixels	
Pixel pitch	0.17925 (H) X 0.17925 (V)	um	
Pixel arrangement	RGB Vertical stripe		
Display colors	1073.7M(8bit+FRC)		
Color gamut	95%		
Display mode	Normally Black		
Dimensional outline	350.66(H)*205.84(V) (W/PCB)*4.6(Max) 350.66(H)*205.84(V) (W/O PCB)*2.6(Max)	mm	
Weight	280(max)	g	
Surface treatment	Glare		
Surface hardness	3H		
Back-light	Bottom edge side, 1-LED lighting bar type		Note 1
Power consumption	P_D : 0.8(Max.)	W	@Mosaic
	P_{BL} : 4.7(Max.)	W	
	P_{Total} : 5.5(Max.)	W	@Mosaic

Notes : 1. LED Lighting Bar (60*LED Array)

2. Mechanical Drawing





3. Pin Description

Terminal	Symbol	Functions
Pin No.	Symbol	Description
1	CABC_EN	CABC Function enable
2	H_GND	Ground
3	LANE1_N	eDP RX channel 1 negative
4	LANE1_P	eDP RX channel 1 positive
5	H_GND	Ground
6	LANE0_N	eDP RX channel 0 negative
7	LANE0_P	eDP RX channel 0 positive
8	H_GND	Ground
9	AUX_CH_P	eDP AUX CH positive
10	AUX_CH_N	eDP AUX CH negative
11	H_GND	Ground
12	LCD_VCC	Power Supply, 3.3V (typ.)
13	LCD_VCC	Power Supply, 3.3V (typ.)
14	LCD_Self_Test	Panel self test enable
15	H_GND	Ground
16	H_GND	Ground
17	HPD	Hot plug detect output
18	BL_GND	LED Ground
19	BL_GND	LED Ground
20	BL_GND	LED Ground
21	BL_GND	LED Ground
22	BL_ENABLE	LED enable pin(+3.3V Input)
23	BL_PWM	System PWM Signal Input
24	NC	No Connection
25	NC	No Connection
26	BL_POWER	LED Power Supply 5V-21V
27	BL_POWER	LED Power Supply 5V-21V
28	BL_POWER	LED Power Supply 5V-21V
29	BL_POWER	LED Power Supply 5V-21V
30	Color_Engine	Color Engine enable

4. Electrical Characteristics

4.1 Absolute maximum ratings

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2. Absolute Maximum Ratings>

Ta=25+/-2°C

Parameter	Symbol	Min.	Max.	Unit	Remarks
Power Supply Voltage	V_{DD}	-0.3	4.0	V	Note 1
eDP input Voltage	V_{eDP}	0	2.0	V	
Logic Supply Voltage	V_{IN}	V_{SS}-0.3	V_{DD}+0.3	V	
Operating Temperature	T_{OP}	0	+50	°C	Note 2
Storage Temperature	T_{ST}	-20	+60	°C	

Notes :

1. ermanent damage to the device may occur if maximum values are exceeded functional operation should be restricted to the condition described under normal operating conditions.
2. Temperature and relative humidity range are shown in the figure below.

90 % RH Max. (40 °C ≥ Ta) Maximum wet - bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.

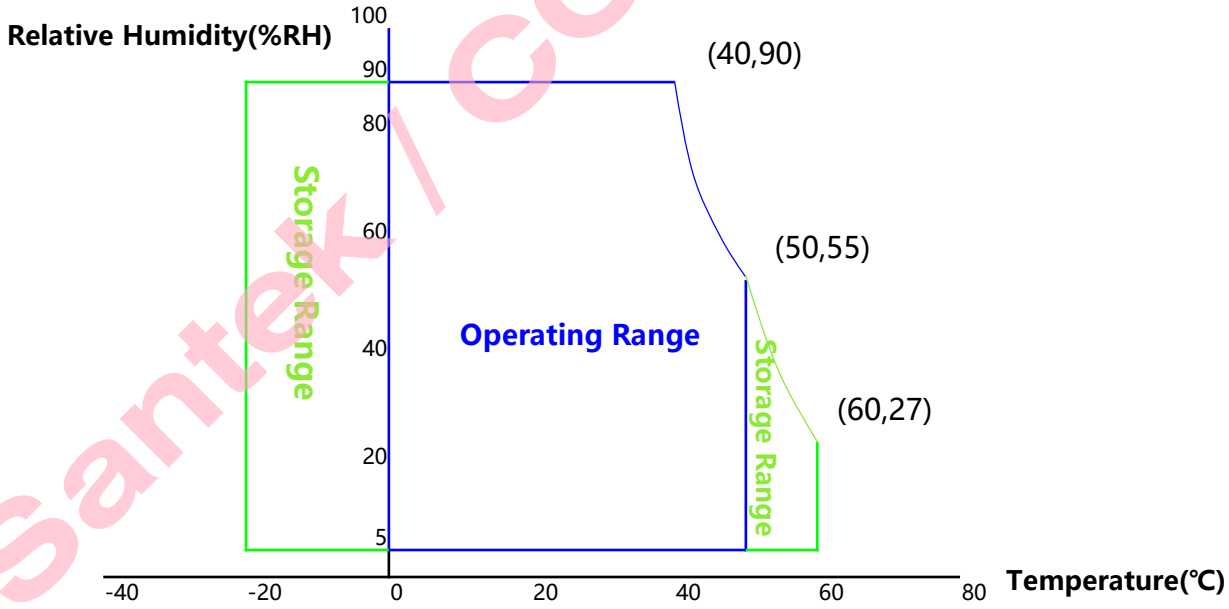


Figure 2. Temperature and Relative Humidity Range

4.2 Electrical Specifications

< Table 3. Electrical Specifications > Ta=25+/-2°C

Parameter			Min.	Typ.	Max.	Unit	Remarks
Power Supply Voltage		V_{DD}	3.0	3.3	3.6	V	Note 1
Permissible Input Ripple Voltage		V_{RF}	-10% VDD	-	+10% VDD	V	@ V_{DD} = 3.3V
BIST Control Level		High Level	1.44	-	3.3	V	@V_{DDIO}=1.8
		Low Level	0	-	0.27	V	
Power Supply Inrush Current		Inrush	-	-	2	A	Note3
Power Supply Current	Mosaic	I_{DD}	-	-	242.4	mA	Note 1
	RGB		-	-	303.1	mA	
Power Consumption	Mosaic	P_M	-	-	0.8	W	
	RGB	P_{RGB}	-	-	1	W	
	BLU	P_{BL}	-	-	2.15	W	Note 2
	Total	P_{Total}	-	-	3.5	W	@Mosaic

Notes :

1. The supply voltage is measured and specified at the interface connector of LCM.
   The current draw and power consumption specified is for 3.3V at 25 °C.
   a) Mosaic pattern 8*8
   b) R/G/B patterns

(a) (b)

Figure 3. Power Measure Patterns

2. alculated value for reference (V_{LED} × I_{LED})
3. Measure condition (Figure 4)

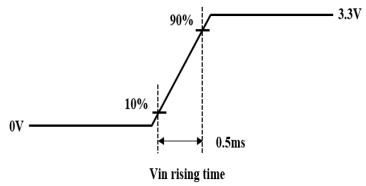


Figure 4. Inrush Measure Condition

4.3 Backlight Unit

< Table 4. LED Driving Guideline Specifications > Ta=25+/-2°C

Parameter			Min.	Typ.	Max.	Unit	Remarks
LED Forward Voltage		V_F	-	-	2.9	V	
LED Forward Current		I_F	-	24	-	mA	
LED Power Input Voltage		VLED	5	12	21	V	
LED Power Input Current		I_{LED}	-	-	Max.	mA	Note 1
LED Power Consumption		P_{LED}	-	-	2.15	W	
Power Supply Voltage for LED Driver Inrush		Iled inrush	-	-	1.5	V	Note 3
LED Life-Time		N/A	15,000	-	-	Hour	IF = 24mA Note 2
EN Control Level	Backlight On	V_{BL_EN}	2.2	-	3.6	V	
	Backlight Off		0	-	0.6	V	
PWM Control Level	High Level	V_{BL_PWM}	2.2	-	3.6	V	
	Low Level		0	-	0.6	V	
PWM Control Frequency		F_{PWM}	200	-	2,000	Hz	
Duty Ratio			5	-	100	%	

Notes :

1. ower supply voltage12V for LED driver.
   Calculator value for reference IF × VF ×60 /driver efficiency = PLED
2. The LED life-time define as the estimated time to 50% degradation of initial luminous.
3. Measure condition (Figure 5)

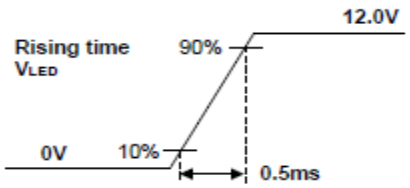


Figure 5. Inrush Measure Condition

4.4 LED Structure

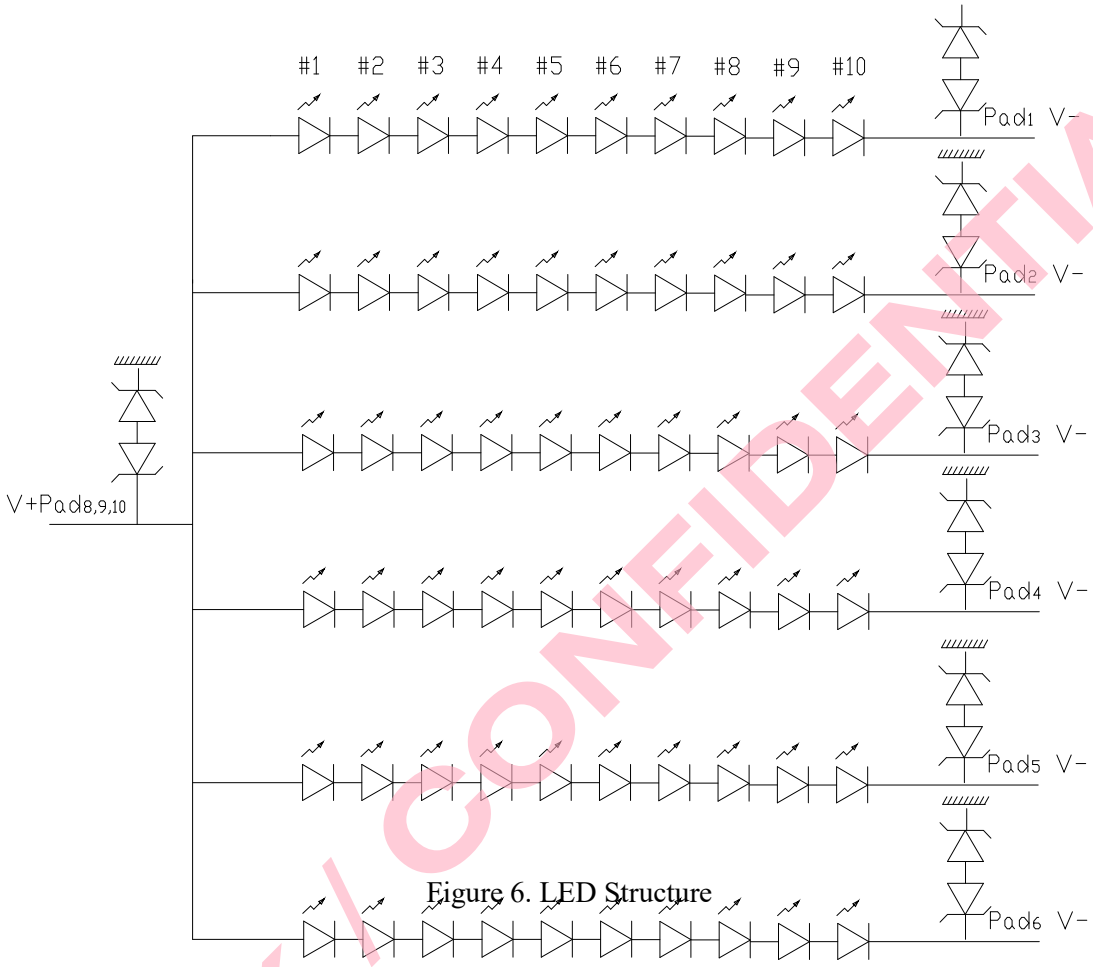


Figure 6. LED Structure

5. Optical Specificaton

5.1 Overview

The test of optical specifications shall be measured in a dark room (ambient luminance ≤1 lux and temperature = 25±2°C) with the equipment of luminance meter system (PR730&PR810) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0°. We refer to θØ=0 (=θ3) as the 3 o'clock direction (the "right"), θØ=90 (= θ12) as the 12 o'clock direction ("upward"), θØ=180 (= θ9) as the 9 o'clock direction ("left") and θØ=270(= θ6) as the 6 o'clock direction ("bottom"). While scanning θand/or Ø, the center of the measuring spot on the display surface shall stay fixed. The backlight should be operating for 30 minutes prior to measurement. VDD shall be 3.3+/- 0.3V at 25°C. Optimum viewing angle direction is 6 'clock.

5.2 Optical Specifications

<Table 5. Optical Specifications>

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing Angle Range	Horizontal	Θ_3	CR > 10	80	85	-	Deg.	Note 1
		Θ_9		80	85	-	Deg.	
	Vertical	Θ_{12}		80	85	-	Deg.	
		Θ_6		80	85	-	Deg.	
Luminance Contrast Ratio		CR	Θ = 0°	1000	1200	-		Note 2
Luminance of White	5 Points	Y_w	Θ = 0° I_{LED} = 24mA	425	500	625	cd/m²	Note 3
White Luminance Uniformity	5 Points	ΔY5		80	-	-	%	Note 4
	13 Points	ΔY13		60	-	-	%	
White Chromaticity		W_x	Θ = 0°	0.283	0.313	0.343		Note 5
		W_y		0.299	0.329	0.359		
Reproduction of Color	Red	R_x	Θ = 0°	-0.03	0.646	+0.03		
		R_y			0.331			
	Green	G_x			0.309			
		G_y			0.612			
	Blue	B_x			0.152			
		B_y			0.062			
Color Gamut				95	-	-	%	sRGB
Response Time (Rising + Falling)		T_{RT}	Ta= 25°C Θ = 0°	-	30	35	ms	Note 6
Cross Talk		CT	Θ = 0°	-	-	2.0	%	Note 7

Notes :

1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see Figure 7).

2. Con ast measurements shall be made at viewing angle of Θ= 0 and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state . (see Figure 7) Luminance Contrast Ratio (CR) is defined mathematically.

$$CR = \frac{\text{Luminance when displaying a white raster}}{\text{Luminance when displaying a black raster}}$$

3. enter Luminance of white is defined as luminance values of 5 point average across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in Figure 8 for a total of the measurements per display.

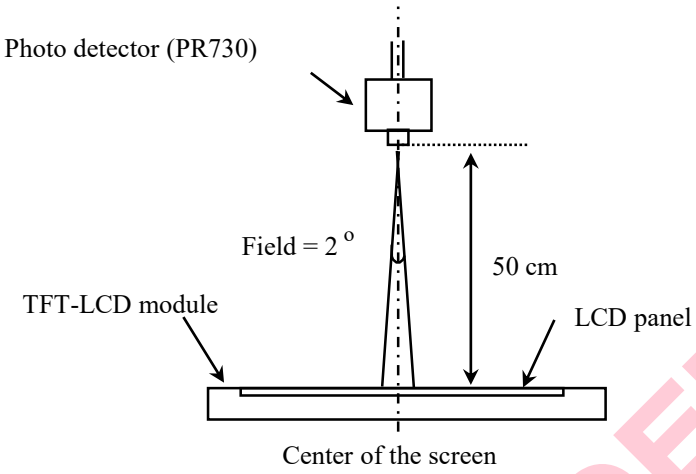
4. The White luminance uniformity on LCD surface is then expressed as : ΔY =Minimum Luminance of 5(or 13) points / Maximum Luminance of 5(or 13) points.(see Figure 8 and Figure 9).

5. The color chromaticity coordinates specified in Table 5 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.

6. The electro-optical response time measurements shall be made as Figure 10 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is T_f, and 90% to 10% is T_r.

7. ross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark. (See Figure 11).

5.3 Optical Measurements



Optical characteristics measurement setup

Figure 7. Measurement Set Up

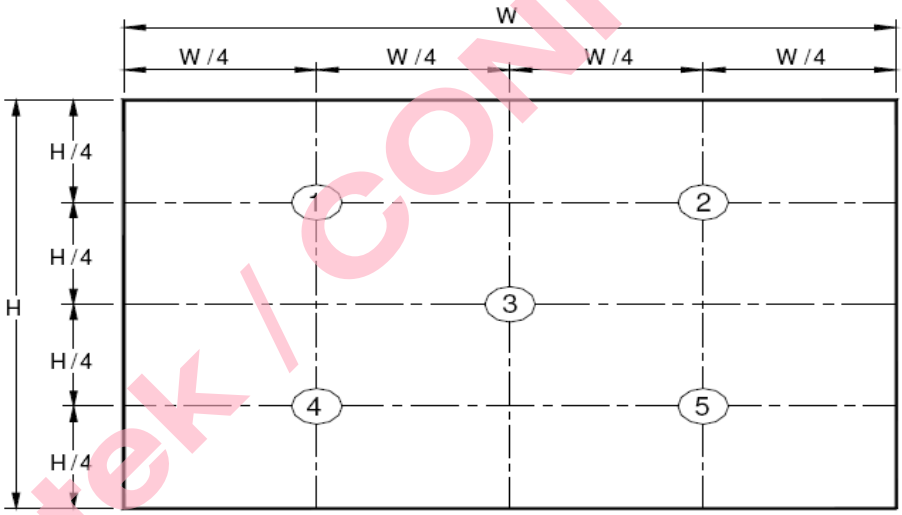


Figure 8. White Luminance and Uniformity Measurement Locations (5 points)

Center Luminance of white is defined as luminance values of center 5 points across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in Figure 7 for a total of the measurements per display.

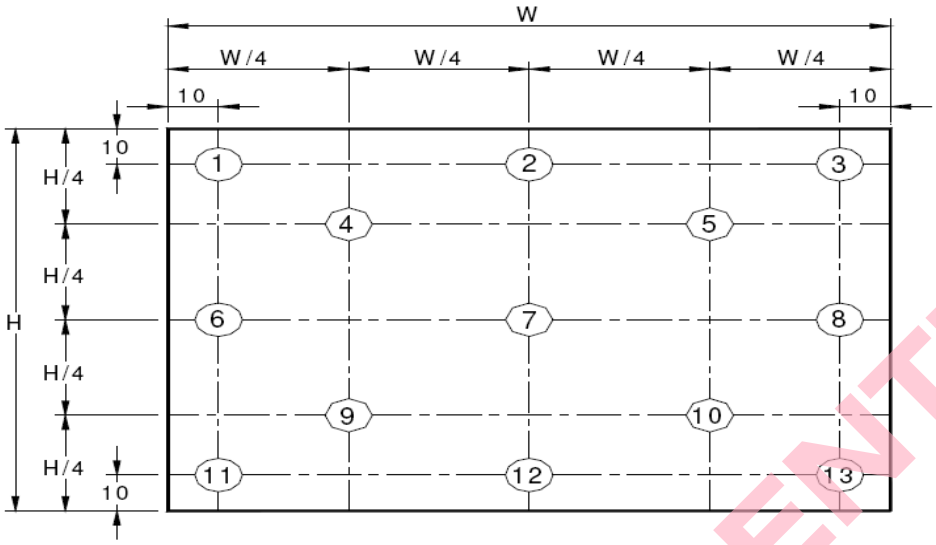


Figure 9. Uniformity Measurement Locations (13 points)

The White luminance uniformity on LCD surface is then expressed as : ΔY5 = Minimum Luminance of five points / Maximum Luminance of five points (see Figure 8) , ΔY13 = Minimum Luminance of 13 points /Maximum Luminance of 13 points (see Figure 9).

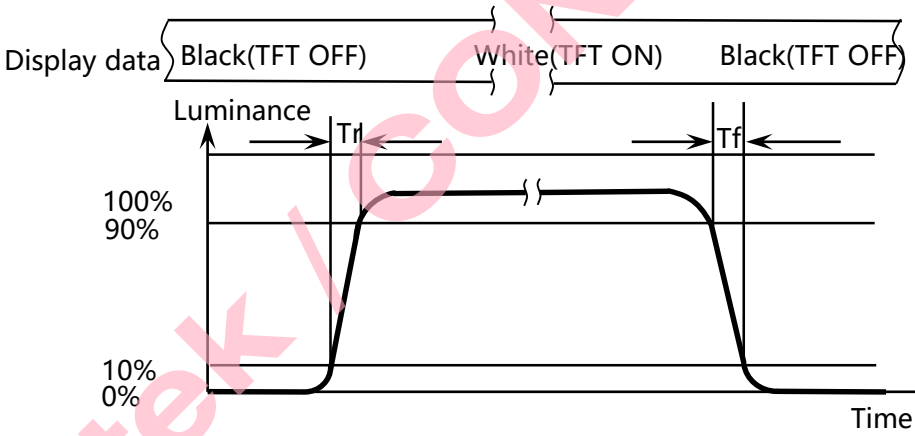
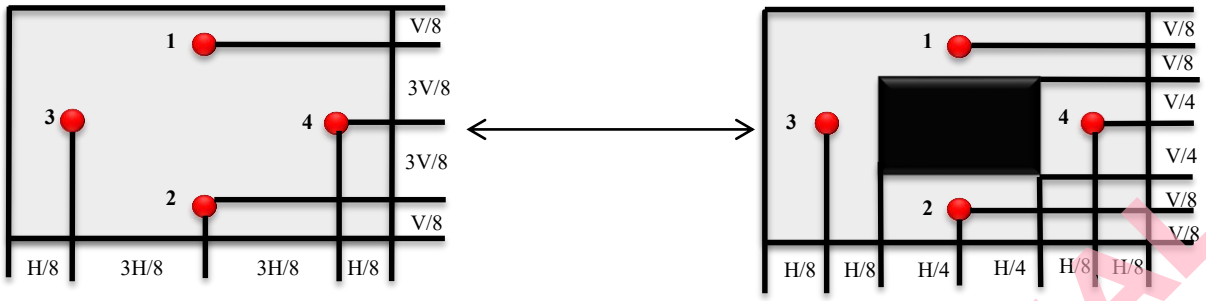


Figure 10. Response Time Testing

The electro-optical response time measurements shall be made as shown in Figure 10 by switching the "data" input signal ON and OFF. Tr: The luminance to change from 10% to 90% ,Tf: The luminance to change from 90% to 10% .

The test system : LMS PR810



$$\text{Cross Talk (\%)} = \left| \frac{Y_B - Y_A}{Y_A} \right| \times 100$$

Figure 11. Cross Talk Modulation Test Description

Where:

Y_A = Initial luminance of measured area (cd/m^2)

Y_B = Subsequent luminance of measured area (cd/m^2)

The location 1/2/3/4 measured will be exactly the same in both patterns. The test background gray is from L64 to L192.Take the largest data as the result.

Cross Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark.(Refer to Figure 11)

The test system: PR730

6. Interface Connection

6.1 eDP Interface

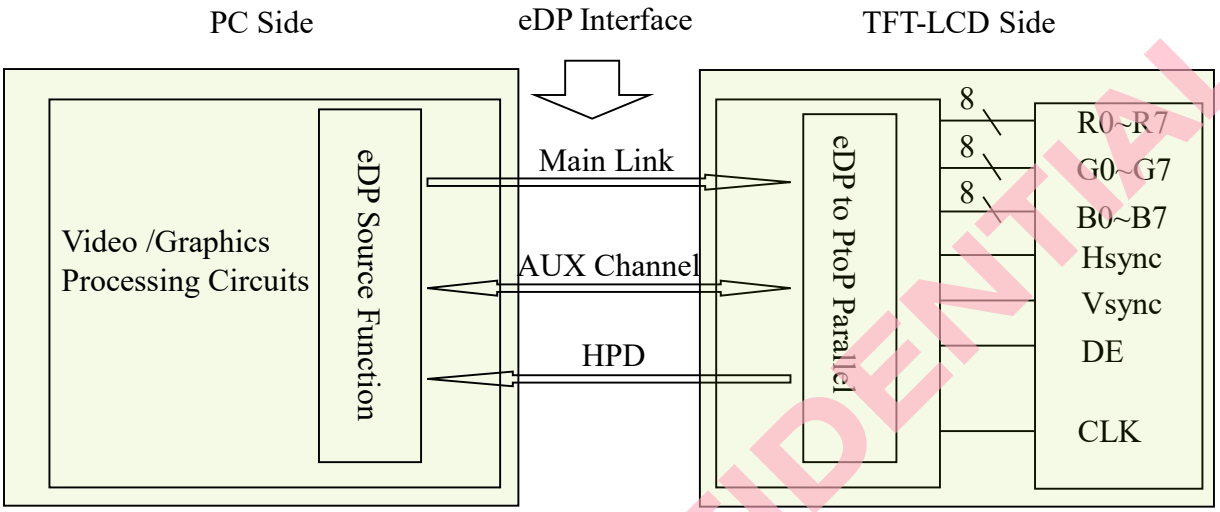


Figure 12. eDP Interface Architecture

Note:
Transmitter : Parade DP501 or equivalent.
Transmitter is not contained in module.

6.2 Data Input Format

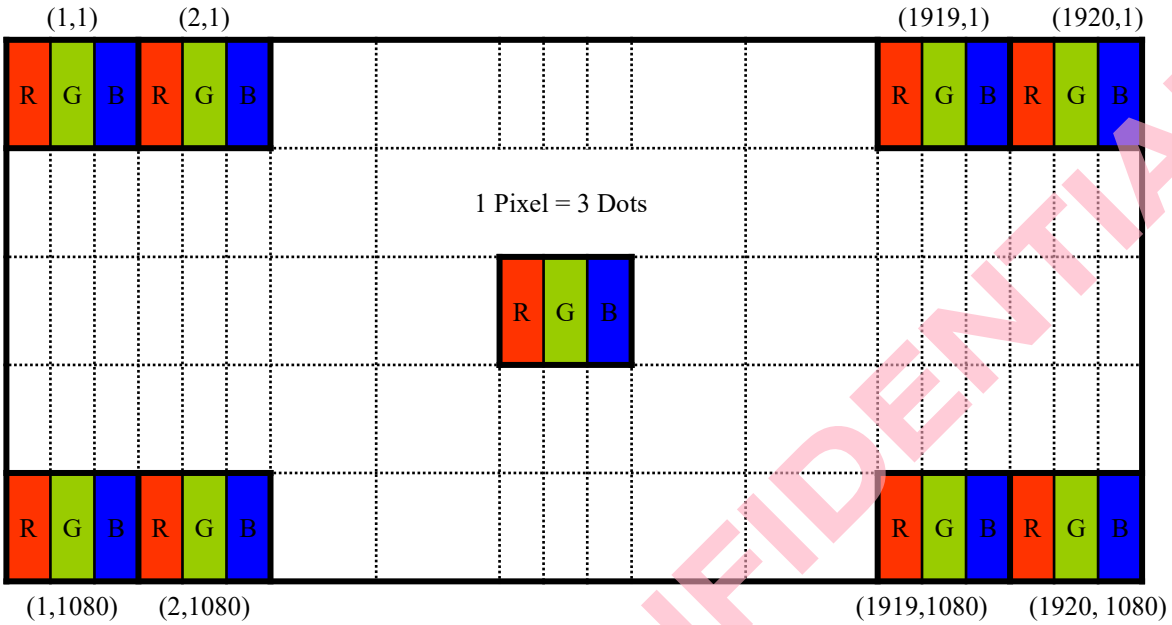


Figure 13. Display Position of Input Data (V-H)

6.3 Back-light & LCM Interface Connection

BLU Interface Connector: STM MSK24022P10D or Compatible.

<Table 7. Pin Assignments for the BLU Connector>

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	LED	LED cathode connection	6	LED	LED cathode connection
2	LED	LED cathode connection	7	NC	No Connection
3	LED	LED cathode connection	8	Vout	LED anode connection
4	LED	LED cathode connection	9	Vout	LED anode connection
5	LED	LED cathode connection	10	Vout	LED anode connection

7. Signal Timing Specification

7.1 The ST1560B3 Is Operated By The DE Only

< Table 8. Signal Timing Specification >

Item		Symbols	Min	Typ	Max	Unit
Clock	Frequency	1/Tc	138.6	141.5	143.1	MHz
Frame Period		Tv	1110	1110	1115	lines
			-	60	-	Hz
			-	16.67	-	ms
Vertical Display Period		Tvd	-	1080	-	lines
One line Scanning Period		Th	2080	2124	2139	clocks
Horizontal Display Period		Thd	-	1920	-	clocks

Note : The above is as optimized setting.

7.2 eDP Rx Interface Timing Parameter

The specification of the eDP Rx interface timing parameter is shown in Table 9.

<Table 9. eDP Main-Link RX TP4 Package Pin Parameters>

Item	Symbol	Min	Typ	Max	Unit	Remark
Spread spectrum clock (Link clock down-spreading)	ssc	-	-	0.5	%	
EYE width at package pins	VRX-EYE	0.6			UI	
Differential peak-to-peak input voltage at package pins	VRX-DIFFp-p	120	-	1200	mV	
Rx input DC common mode voltage	VRX_DC_CM	0	-	2	V	
Differential termination resistance	RRX-DIFF	80	-	100	Ω	
Single-ended termination resistance	RRX-SE	40	-	60	Ω	
Rx short circuit current limit	IRX_SHORT	-	-	20	mA	
Intra-pair skew at Rx package pins (HBR) RX intra-pair skew tolerance at HBR	LRX_SKEW_INTRA_PAIR	-	-	60	ps	
AC Coupling Capacitor	CSOURCE_ML	75		200	nF	Source side

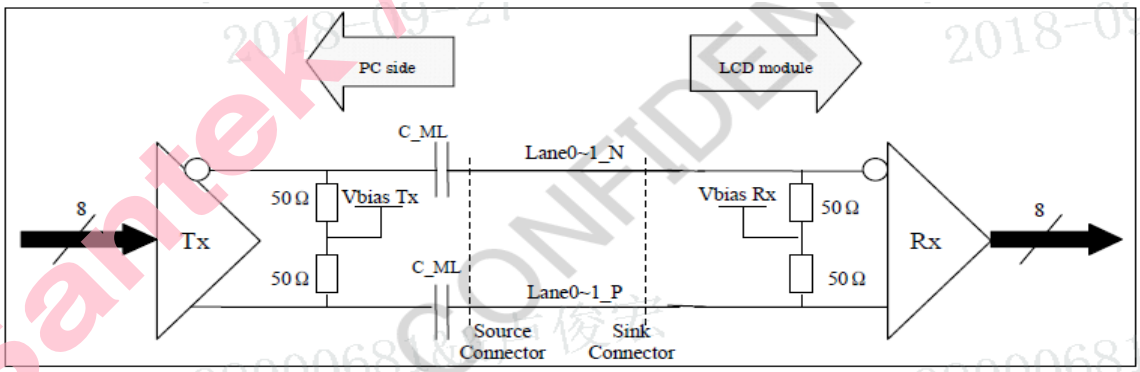


Figure 14. Main link differential pair

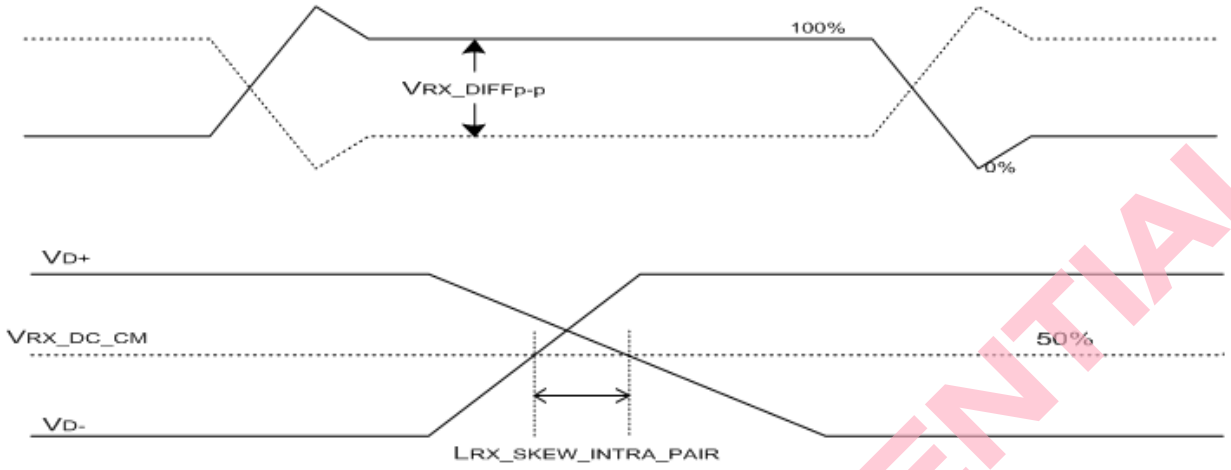


Figure 15. VRX-DIFFp-p & LRX_SKEW_INTRA_PAIR

<Table 10. HPD Characteristics>

Item	Symbol	Min	Typ	Max	Unit	Remark
HPD voltage	V_{HPD}	2.25	-	3.6	V	
Hot Plug Detection Threshold	-	2.0	-	-	V	Source side Detecting
Hot Unplug Detection Threshold	-	-	-	0.8V	V	
HPD_IRQ Pulse Width	HPD_IRQ	0.5	-	1	ms	
HPD_TimeOut	-	2.0	-	-	ms	

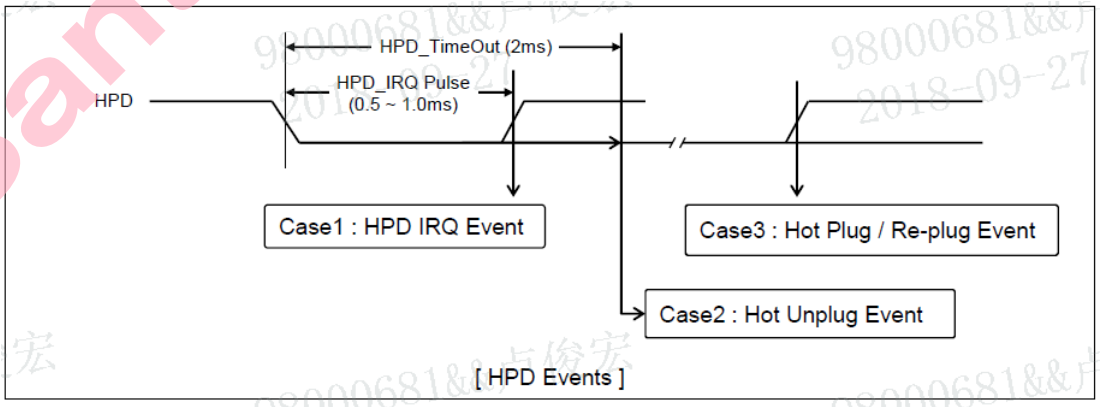


Figure 16. HPD Events

<Table 11. AUX Characteristics>

Item	Symbol	Min	Typ	Max	Unit	Remark
AUX unit interval	UIAUX	0.4	0.5	0.6	Us	
AUX peak-to-peak input differential voltage	VAUX-RX-DIFFp-p	0.29	-	1.38	V	
AUX CH termination DC resistance	RAUX-TERM	80	100	120	Ohm	
AUX DC common mode voltage	VAUX-DC-CM	0	-	2	V	
AUX turn around common mode voltage	VAUX-TURN-CM	-	-	0.3	V	
AUX short circuit current limit	IAUX-SHORT	-	-	90	mA	
AUX AC Coupling Capacitor	CSOURCE-AUX	75	-	200	nf	Source side

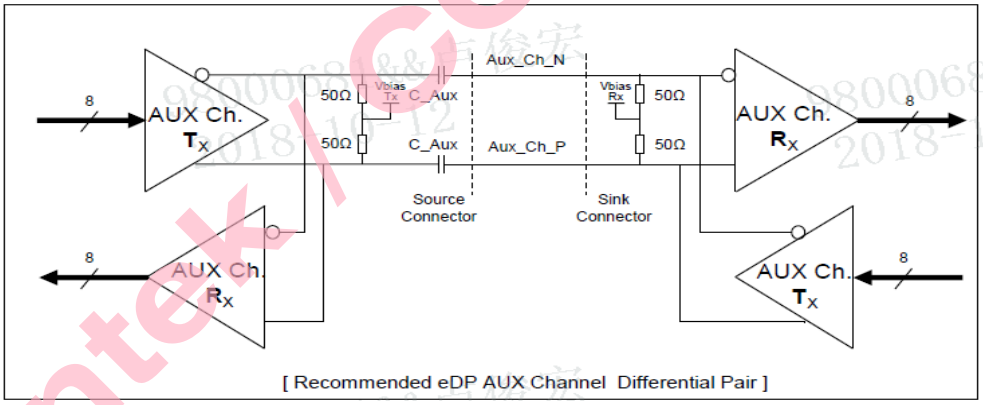


Figure 17. AUX differential pair

8. Input Signals, Basic Display Colors & Gray Scale Of Colors

<Table 12. Input Signal & Basic Display Colors & Gray Scale of Colors >

	Colors & Gray scale	Data signal																												
		R0	R1	R2	R3	R4	R5	R6	R7	R8	R9	G0	G1	G2	G3	G4	G5	G6	G7	G8	G9	B0	B1	B2	B3	B4	B5	B6	B7	B8	B9
Basic colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	Light Blue	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Purple	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray scale of Red	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	↑										↑										↑									
	▽	↓										↓										↓									
	Brighter	1	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	▽	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray scale of Green	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	↑										↑										↑									
	▽	↓										↓										↓									
	Brighter	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	▽	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
Gray scale of Blue	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	△	↑										↑										↑									
	▽	↓										↓										↓									
	Brighter	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	1
	▽	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
Gray scale of White& Black	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	1	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	Darker	0	1	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	△	↑										↑										↑									
	▽	↓										↓										↓									
	Brighter	1	0	1	1	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	1
	▽	0	1	1	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	1	1
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

9. Power Sequence

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below.

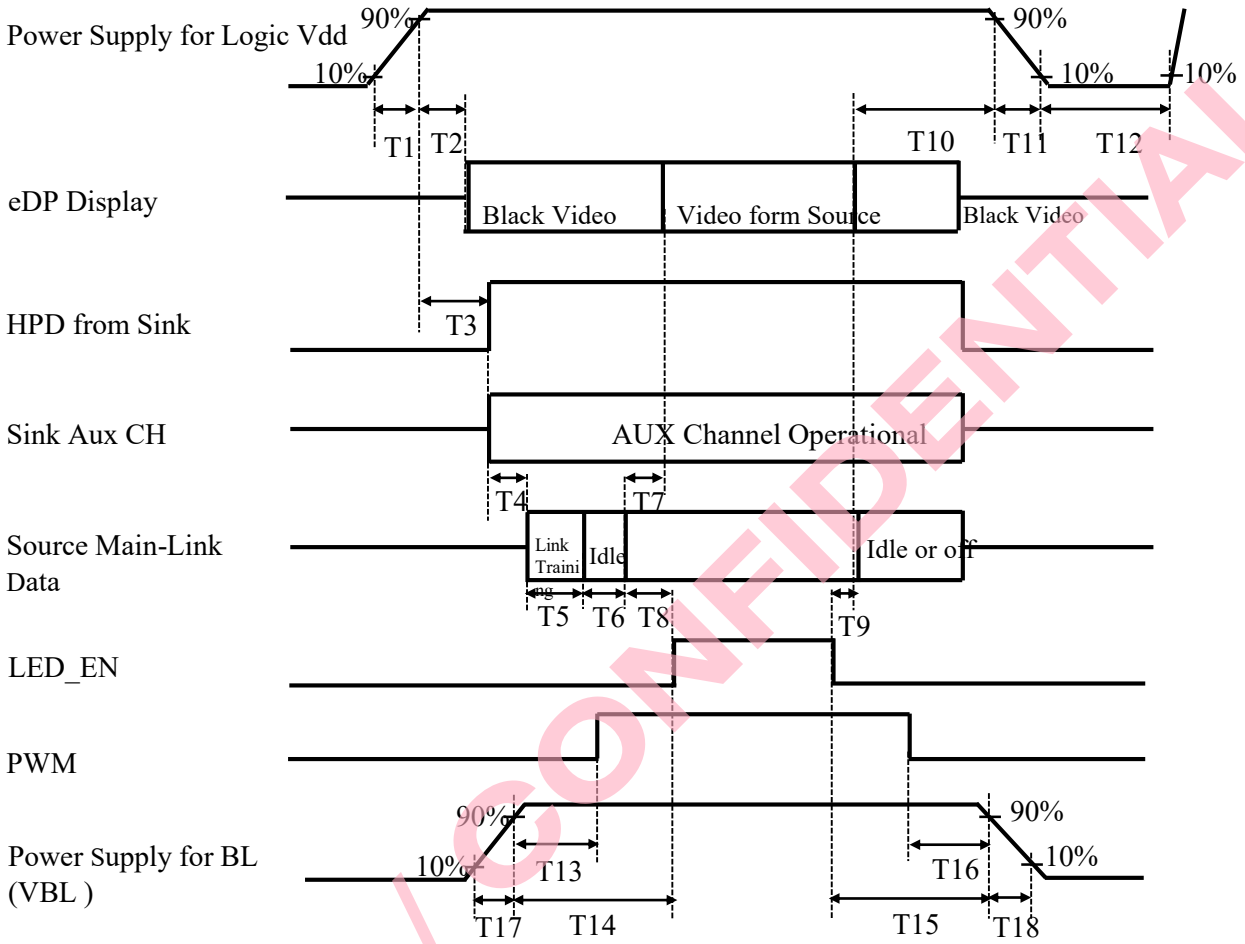


Figure 18. Power Sequence

- 0.5ms ≤ T1 ≤ 10 ms
- 0ms < T2 ≤ 200 ms
- 0ms < T3 ≤ 200 ms
- T3+T4+T5+T6+T8>200ms
- 0ms < T7 ≤ 50ms
- 50ms < T8
- 0ms < T9
- 0ms < T10 < 500 ms
- 0.5ms ≤ T11 ≤ 10 ms
- 500ms ≤ T12
- 0ms < T13
- 0ms < T14
- 0ms < T15
- 0ms < T16
- 0.5ms ≤ T17
- 0.5ms ≤ T18

Notes:

1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.
2. Do not keep the interface signal high impedance when power is on. Back Light must be turn on after power for logic and interface signal are valid.

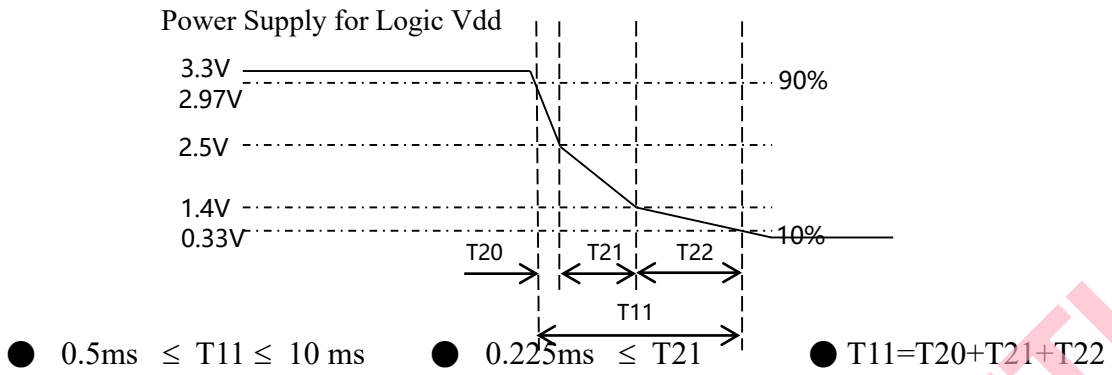


Figure 19. T11 timing requirements

10. Connector Description

Physical interface is described as for the connector on LCM.
These connectors are capable of accommodating the following signals and will be following components.

10.1 TFT LCD Module

< Table 13. Signal Connector >

Connector Name /Description	For Signal Connector
Manufacturer	IPEX
Type/ Part Number	20455-030E-66
Mating Housing/ Part Number	I-PEX 20454-030T

11. Mechanical Characteristics

11.1 Dimensional Requirements

<Table 14. Dimensional Parameters>

Parameter	Specification	Unit
Active Area	344.16(H) ×193.59(V)	mm
Number of pixels	1920 (H) X 1080 (V) (1 pixel = R + G + B dots)	pixels
Pixel pitch	0.17925 (H) X 0.17925 (V)	um
Pixel arrangement	RGB Vertical stripe	
Display colors	1073.7M(8bit+FRC)	
Display mode	Normally Black	
Dimensional outline	350.66(H)*205.84(V) (W/PCB)*4.6(Max) 350.66(H)*205.84(V) (W/O PCB)*2.6(Max)	mm
Weight	280(max)	g

11.2 Mounting

See Figure 24.

11.3 Anti-Glare and Polarizer Hardness.

The surface of the LCD has an Glare coating to minimize reflection and a coating to reduce scratching. The Polarizer Hardness is 3H.

11.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

12. Reliability Test

The reliability test items and its conditions are shown in below.

<Table 15. Reliability Test>

No	Test Items	Conditions	Remark
1	High temperature storage test	Ta = 60°C , 60%RH, 240 hrs	
2	Low temperature storage test	Ta = -20°C , 240 hrs	
3	High temperature & high humidity operation test	Ta = 50°C , 80%RH, 240 hrs	
4	High temperature operation test	Ta = 50°C , 60%RH, 240 hrs	
5	Low temperature operation test	Ta = 0°C , 240 hrs	
6	Thermal shock	Ta = -20 °C ↔ 60 °C (0.5 hr), 60%±3%RH, 100 cycle	
7	Vibration test (non-operating)	Ta = 25°C , 60%RH, 1.5G, 10~500Hz, Sine X,Y,Z / Sweep rate : 1 hour	Note 1
8	Shock test (non-operating)	Ta = 25°C , 60%RH, 220G, Half Sine Wave 2msec±X,±Y,±Z Once for each direction	Note 1
9	Electro-static discharge test (operating)	Air : 150 pF, 330Ω, ±15 KV Contact : 150 pF, 330Ω, ±8 KV Ta = 25°C , 60%RH,	Note 2

Notes :

1. The fixture must be hard enough , so that the module would not be twisted or bent.
2. Self- recovery and restart recovery is allowed. No hardware failures.

13. Packing Information

TBD

14. Handling & Cautions

(1) Cautions when taking out the module
- Pick the pouch only, when taking out module from a shipping package.

(2) Cautions for handling the module
- As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
- As the LCD panel and back - light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
- As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
- Do not pull the interface connector in or out while the LCD module is operating.
- Put the module display side down on a flat horizontal plane.
- Handle connectors and cables with care.

(3) Cautions for the operation
- When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
- Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.

(4) Cautions for the atmosphere
- Dew drop atmosphere should be avoided.
- Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.

(5) Cautions for the module characteristics
- Do not apply fixed pattern data signal to the LCD module at product aging.
- Applying fixed pattern for a long time may cause image sticking.

(6) Other cautions
- Do not disassemble and/or re-assemble LCD module.
- Do not re-adjust variable resistor or switch etc.
- When returning the module for repair or etc. Please pack the module not to be broken. We recommend to use the original shipping packages.